**BLEND SELECTION CHART FOR BEER STORED AT 38°F**

**CO₂ Content (vols/vol)**

- **Keg Pressure (psig):**
  - 0
  - 10
  - 20
  - 30
  - 40

- **CO₂ in Gas Blend:**
  - 100%
  - 90%
  - 80%
  - 70%
  - 60%
  - 50%
  - 40%
  - 30%
  - 20%
  - 10%

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**Why do we care about Gas, anyway?**

Gas (CO₂ and sometimes N₂) is a normal ingredient in beer. Gas is also the method we use to push beer from the keg to the glass. The right balance of gases will keep the dissolved gas levels perfect and the wrong balance will damage the beer by changing dissolved gas levels in the beer. Any change in gas levels will affect the flavor and appearance of the beer. The primary concern is gas content change and the key elements at work are pressure and temperature.

**Pressure**

Pressure is the force of gas molecules hitting the walls (and floor and ceiling) of a container. The amount of force (pressure) depends on the number of molecules hitting the surfaces and the speed at which they hit. For the explanation we’ll start with the following example. Imagine an empty beer keg with 15 psig of CO₂ sitting in a cooler, not connected (without a coupler).

**Pressure and Temperature**

Our keg contains an unchanging number of molecules of CO₂. If you take the keg into the sun and let it warm up those molecules will move faster, hit the walls harder and exert more pressure. Put our keg into the freezer and the molecules will slow down, hit the walls with less speed and force and the pressure will drop.

**Pressure and Volume**

Take the keg out of the freezer and back into the cooler. Magically, let’s fill it half full of beer. Our keg now has the same number of CO₂ molecules but in half the space. The number of molecules remains the same, the speed remains the same, but they are hitting less wall (more often) so there is more force on each part of the wall and the pressure increases.

**Pressure Changes**

Pressure changes if we change temperature, volume or the number of molecules.

**Gas Absorption**

Under normal beer dispensing conditions gas molecules are constantly going in and out of solution in the beer. Gas molecules hit the surface and dive in while dissolved molecules hit the surface and break out.

**Gas Absorption and Pressure**

If we increase the pressure, the gas molecules hit the surface of the liquid faster, and/or more often. After a pressure increase, more molecules are going in than are going out. This process continues until equilibrium is reached. At equilibrium, enough molecules are absorbed that the same number of molecules are leaving as are entering.

**Gas Absorption and Temperature**

When the temperature rises, the dissolved molecules move faster, hitting the surface harder and more often, causing more of them to break out. As it gets colder the opposite is true . . . So colder beer temperatures keep more gas in solution if the pressure remains constant. Warmer temperatures require more pressure to keep the same amount of gas in solution.

**Partial Pressures**

If the keg is filled with more than one type of gas molecule (N₂ and CO₂ for example) each gas acts independently. If there were enough CO₂ molecules in a keg to generate 15 psi of CO₂ and you added enough N₂ to bring the total pressure to 25 psi you still have 15 psi worth of CO₂ molecules doing their thing.

**Absolute Pressure**

For the most part, we all live at one atmosphere of pressure. One Atmosphere is 14.7 (15) psi above a complete vacuum. Absolute pressure (PSIA) starts at complete vacuum (no gas molecules at all). Gauge Pressure (PSIG) is always indicated from one atmosphere which changes with altitude and barometric pressure. When we think of gas dissolved in beer it is necessary to think in terms of absolute (PSIA) pressure since to get all of a gas out of a liquid at normal temperatures it is necessary to expose it to a vacuum. A keg half full of beer and half full of CO₂ at 0 PSIG still has 15 PSIA worth of CO₂ molecules doing their thing.
These Illustrations are intended to clarify the principles discussed on the previous page. The critical point is that the correct partial pressure of CO₂ is required to maintain the beer quality at least as far as CO₂ content is concerned. When CO₂ content changes beer quality and taste change and beer is wasted. Beer comes from the brewery perfect; whenever the CO₂ content changes, quality goes down and costs go up.

One thing which is hard to show is that the gas exchange process takes place at the surface of the beer and moves down slowly through the rest of the keg or tank. As a result, most gas related problems and/or changes show up near the end of a keg. The key to diagnosing gas problems is that the problems are greatest at the end of the keg.

**Balanced CO₂ Pressure (CO₂ Vols Constant)**

Equal number of molecules entering and leaving solution

- **25% CO₂**
  - 16 PSIG
  - 31 PSIA Total
  - (8 PSIA CO₂) (23 PSIA N₂)
  - At 38°F this beer will go to less than 1.0 vol CO₂ content (Very Flat)

- **25% CO₂**
  - 25 PSIG
  - 40 PSIA Total
  - (10 PSIA CO₂) (30 PSIA N₂)
  - At 38°F this beer will go to more than 1.0 vol CO₂ content (Very Flat)

**Low CO₂ Pressure (Going Flat)**

More molecules leaving solution than entering

- **100% CO₂**
  - 16 PSIG
  - 31 PSIA Total
  - (31 PSIA CO₂) (0 PSIA N₂)
  - At 38°F this beer will go to more than 3.1 vol CO₂ content (Overcarbonated)

**High CO₂ Pressure (Overcarbonating)**

More molecules entering solution than leaving

- **60% CO₂**
  - 28 PSIG
  - 43 PSIA Total
  - (26 PSIA CO₂) (17 PSIA N₂)
  - At 38°F this beer will stay at 2.6 vol CO₂ content (Perfect for a Typical US Lager)
Why do we care about Gas, anyway?

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Pressure

Pressure is the force of gas molecules hitting the walls (and floor and ceiling) of a container. The amount of force (pressure) depends on the number of molecules hitting the surfaces and the speed at which they hit. For the explanation we’ll start with the following example. Imagine an empty beer keg with 15 psig of $CO_2$ sitting in a cooler, not connected (without a coupler).

Pressure and Temperature

Our keg contains an unchanging number of molecules of $CO_2$. If you take the keg into the sun and let it warm up those molecules will move faster, hit the walls harder and exert more pressure. Put our keg into the freezer and the molecules will slow down, hit the walls with less speed and force and the pressure will drop.

Pressure and Volume

Take the keg out of the freezer and back into the cooler. Magically, let’s fill it half full of beer. Our keg now has the same number of $CO_2$ molecules but in half the space. The number of molecules remains the same, the speed remains the same, but they are hitting less wall (more open) so there is more force on each part of the wall and the pressure increases.

Pressure Changes

Pressure changes if we change temperature, volume or the number of molecules.

Gas Absorption

Under normal beer dispensing conditions gas molecules are constantly going in and out of solution in the beer. Gas molecules hit the surface and dive in while dissolved molecules hit the surface and break out.

Gas Absorption and Pressure

If we increase the pressure, the gas molecules hit the surface of the liquid faster, and/or more often. After a pressure increase, more molecules are going in than are going out. This process continues until equilibrium is reached. At equilibrium, enough molecules are absorbed that the same number of molecules are leaving as are entering.

Gas Absorption and Temperature

When the temperature rises, the dissolved molecules move faster, hitting the surface harder and more often, causing more of them to break out. As it gets colder the opposite is true. So colder beer temperatures keep more gas in solution if the pressure remains constant. Warmer temperatures require more pressure to keep the same amount of gas in solution.

Partial Pressures

If the keg is filled with more than one type of gas molecule ($N_2$ and $CO_2$ for example) each gas acts independently. If there were enough $CO_2$ molecules in a keg to generate 15 psi of $CO_2$ and you added enough $N_2$ to bring the total pressure to 25 psi you still have 15 psi worth of $CO_2$ molecules hitting the surface and entering solution. If the $CO_2$ was in equilibrium before adding the $N_2$ it will stay at equilibrium after adding the $N_2$; Adding enough $N_2$ to take the total pressure to 1000 psi will not change the number of $CO_2$ molecules or the force with which they strike the surface or the amount of $CO_2$ dissolved in the beer.

Absolute Pressure

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